

**SHOP COPY**

JUL 26 2015

**JOB NUMBER**  
01-5024

SHOP COPY

RELEASED FOR PROD.

DATE: 12/13/06 INT: Dew

11-15-11  
10-00-14

-3 can be blade out  
plate 4140  $\div$  Recess weld  
into house 10/09/17  
6:00

1/17/76  
Place the socket  
into the  
mills  
will now  
get the  
socket.  
A  
3-  
55808 &  
1 is  
non  
have  
a  
saved  
1/17/76

MIDDLE HANDLE - USE  $\frac{3}{8}$  INCH MATERIAL & REMOVE ~~50~~ 50  
HANDLE IS ONE THICKNESS. RW: DN 12/1/99

NOTES:  
ENGRAVE T/N, S/N,  
"MADE IN USA"  
pp 8/5/16

NOTES:

1. METAL STAMP INDICATION SHOWN WITH  $\frac{1}{8}$ "- $\frac{3}{16}$ "  
"MADE IN USA"

2) TOOL NO. & LAST CHG LTR PRECEDED BY  
WORD "ALLISON".

3) VENDORS NAME OR TRADEMARK

2. CADMIUM PLATE PER AMS 2400  
DIMS. MUST BE MET AFTER PLATING

EACH ITEM PROVIDED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

FIELDER CONSTRUCTION HDN 36-40 RC

REDUCED  
PRINT

These tool drawings are furnished in accordance with the terms of the NSA Tools Release Agreement. The drawings and drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

USED ON ENGINE MODELS  
T63-A-5 YT63-5

SHOP COPY